

ARKEMA

ODORFLEX[®]
SERVICE

Your gas odorant
solutions provider



Bringing you more than gas odorants!

Working with odorants requires specialized procedures and a unique degree of technical expertise to ensure safe and odor-free handling.

With ODORFLEX® services, tap into Arkema's in-depth experience and expertise of gas odorants with a complete service offer designed to ensure your operation's performance and safety.

From the first stages of your odorization development to the decommissioning of your aged installations, **ODORFLEX® is your one-stop shop for innovative odorant services.**

ODORFLEX® : A COMPREHENSIVE SERVICE OFFER



ARKEMA'S ASSETS AT YOUR SERVICE

- **Global production facilities and distribution network**
to ensure you timely and reliable supply
- **Expert technical support**
for all gas odorant related questions
- **Dedicated solutions**
for wide range of applications



Training



ENSURING SAFE PRODUCT HANDLING AMONG YOUR TEAMS

Odorants require specialized storage and handling procedures, whether for daily operations or emergency procedures in case of an accidental release.

Mixing theoretical and practical learning, our gas odorization trainings are designed to meet your operational needs and ensure safe use of odorants among your teams.

Training topics overview

Odorization technologies

Odor control

Product stewardship

Spill management



Sampling & analysis



CONTROLLING YOUR ODORANT'S PERFORMANCES

Safe and odor free sampling, secured sample transportation and analysis: Arkema can provide you assistance at every step to control your odorant's quality with analyses conducted at our QC lab.

Sample transportation

Safe sampling

Analysis
(blend composition, cloud point, external pollutions)



Odor-free operations



ASSISTING YOU IN DELICATE TRANSFER OPERATIONS

Transferring odorant in a safe and odor-free way requires a strong expertise and proper procedures.

Our specially trained technicians are at your side to conduct odorant removal or transfer operations from start to finish, using specially designed equipment (closed-loop vapor system to ensure no gas leak, gas treatment equipment...).

For each operation, our team coordinates with your local HSE, process and operational teams.

On-site repacking

Redistribution service

Equipment cleaning



Equipment decommissioning



ENSURING YOU SAFE AND ODOR-FREE OED OPERATIONS

Odorant Equipment Decommissioning operations (OED) are particularly sensitive. To provide you with a safe and odorless option for removing old odorant equipment, Arkema developed its own Odorflex OED protocol.

Building on our long history producing and handling Odorants, this methodology was designed according to strict standards for operational and chemical safety, transportation, permitting, waste management and odor control requirements. Leverage on Arkema's expertise!

**On-site
scope analysis**

**On-site
tank preparation**

**Secure
transportation**

**Off-site
tank cleaning**



Service packages



BUILDING SERVICE PACKAGES TAILORED TO YOUR NEEDS

Every industry has its own processes and challenges to meet. As your odorant solution supplier, we have the expertise to work with you and design a customized odorant service package that best suits your own needs.

Your service packages options

**Flexible delivery
options & packaging**

**Comprehensive
technical support**

Sampling & analysis

**Training
with experts**



*A set of PPE, environment protection equipment, odorant approved absorbents, contaminated waste collection equipment, odor control agent and spraying system.



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